



LNP™ LUBRICOMP™ Compound OX96668

Americas: COMMERCIAL

Also known as: LNP™ LUBRICOMP™ Compound PDX-O-96668

Product reorder name: OX96668

LNP LUBRICOMP OX96668 is a compound based on Linear PPS resin containing Proprietary Filler(s). Added feature of this material is: Wear Resistant.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	1330	kgf/cm ²	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	1.6	%	ASTM D 638
Tensile Modulus, 5 mm/min	138200	kgf/cm ²	ASTM D 638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	1920	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	120300	kgf/cm ²	ASTM D 790
Tensile Stress, break, 5 mm/min	129	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1.5	%	ISO 527
Tensile Modulus, 1 mm/min	13010	MPa	ISO 527
Flexural Stress	188	MPa	ISO 178
Flexural Modulus, 2 mm/min	12150	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	51	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	9	cm-kgf/cm	ASTM D 256
Multiaxial Impact	39	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	123	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	31	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	8	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	277	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	260	°C	ASTM D 648
CTE, -30°C to 30°C, flow	1.9E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	4.2E-05	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	274	°C	ISO 75/Bf



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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
THERMAL			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	249	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.68	-	ASTM D 792
Density	1.68	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.02	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.1 - 0.3	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.6 - 0.8	%	ASTM D 955
Wear Factor Washer	80	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Wear Factor Ring	8	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.45	-	ASTM D 3702 Modified
Static COF	0.72	-	ASTM D 3702 Modified
Moisture Absorption (23°C / 50% RH)	0.02	%	ISO 62



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120 - 150	°C
Drying Time	4	hrs
Melt Temperature	315 - 320	°C
Front - Zone 3 Temperature	330 - 345	°C
Middle - Zone 2 Temperature	320 - 330	°C
Rear - Zone 1 Temperature	305 - 315	°C
Mold Temperature	140 - 165	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm